

Work Order ID 50244

July 14, 2009 10:37:58 AM



Page 1

Item ID: D350-600-449

Accept



Setup Start



Revision ID: C

Stop



Item Name: Switch Relocation

Start Date: 7/15/09 Start Qty: 4.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev C

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-600-449 CHG001

LABELS ONLY 09/07/21

802/6/22

PD 7

110 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

802/6/22

4

120 0.00



Packaging

Packaging

Memo

0.00



Identify and pack for shipping as per PPP D350-600-

3491 Location: ☐ PPP Rev:

802/6/22

9/1/22 @ 50

Dart Aerospace Ltd

W/O: 50244		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/17/12		Permanent change: ADD step to Siny for Pick Kit.		09.07.24		N/A	 09/16/12

Part No: D350-600-449 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50244



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July 14, 2009 10:37:58 AM

Item ID: D350-600-449

Accept



Setup Start



Revision ID: C

Stop



Item Name: Switch Relocation

Start Date: 7/15/09 Start Qty: 4.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

0967123 *[Signature]*

MF 09-07-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 50244

Parent Item: D350-600-449RevC

Parent Item Name: Switch Relocation

Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3597-1RevA Female Spade Connector	X2	Manufactured	No			110	Each	69.0000	8.0000		9/7/16	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	69	
31200	69	

D3598-2RevA Expandable Sleeve 1/4"	12" 10 @ 46" 10's	Manufactured	No			110	Each	131.3300	4.0000		9/7/16	SL
---------------------------------------	-------------------	--------------	----	--	--	-----	------	----------	--------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	131.33	
31201	19	
36442	112.33	

D3599-1RevA Tie Wrap	24	Manufactured	No			110	Each	56.0000	96.0000		7/7/16	SO
-------------------------	----	--------------	----	--	--	-----	------	---------	---------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	56	
47320	56	

2'4x
BS0373
47320
8
88x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist-Print

July 14, 2009 10:37:57 AM

Page 2

Work Order ID: 50244

Parent Item: D350-600-449RevC

Parent Item Name: Switch Relocation

Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3600-1RevA 124

Manufactured No



Tie Wrap Mount

~~70~~ -70

96.0000



9/7/15

SP

Warehouse
Location

Loc Qty

Loc Code

(70)

9/17/20 SP

Main Warehouse
ST

74

47321

74

M81824/1-2 13

Purchased No



SPLICE

110

Each

18.0000

12.0000



(2) 47321 50571 (22)

9/7/15

(4x) SP

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse
ST

18

104156

1

105516

3

110372

14

110372

(P+O) ==>

July 14, 2009 10:37:57 AM

Shop Packet Print


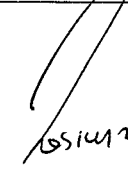

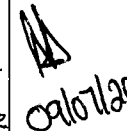

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D350-600-449 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: HA Date: 09.07.24

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>50244</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/7/20	Pick Kit	MISSING M22759/16-22-9 24ft of wire R.C not transferred from Cuss to intuitive		ADD MISSING M22759/16-22-9 @ 24ft long BA <u>104555</u> <u>SJ</u> <u>REMOVED 5/7/20</u>	<u>SJ</u> 9/7/20	<u>S</u> 09/07/20		<u>S</u> 09/07/20
				Already been adjusted on site UPDATE Bom for correct Pickins ADD copy of Bom for reference		<u>S</u> 09/07/20		<u>S</u> 09/07/20

NOTE: Date & initial all entries

Status	Item ID	Rev	Name	Start Date	Quantity Per	UOM	Scrap %	Route Seq ID	Sort	Date Last Mod	Add Date	Comments
✓	D3598-2	A	Expandable Sleev...	01/01/08	8.0000	f	5 %	110	0	06/05/09 2:39 PM	06/05/09	A]
✓	M81824/1-2		SPLICE	01/01/08	3.0000	Each	0 %	110	0	06/05/09 2:39 PM	06/05/09	
✓	D3599-1	A	Tie Wrap	01/01/08	24.0000	Each	0 %	110	0	06/05/09 2:39 PM	06/05/09	
✓	D3600-1	A	Tie Wrap Mount	01/01/08	24.0000	Each	0 %	110	0	06/05/09 2:39 PM	06/05/09	
✓	D3597-1	A	Female Spade Co...	01/01/08	2.0000	Each	0 %	110	0	06/05/09 2:39 PM	06/05/09	
✓	M22759/10-219		122GA ELECTRIC...	07/20/09	2.0000	f	5 %	110	0		06/20/09	

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								3	M81824/1-2	SPLICE
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD

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Revision: C

Date: 07.02.20

50244

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD

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17425